

Work Order ID 113932

February-27-14 10:39:12 AM

113932

Page 1

Item ID: D350-578-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw - Run-On Landing Wearplate Compatible
 Start Date: 2/27/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 2/28/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
DSI 9616	REV A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-015 CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

14-03-05

2

14-02-28

DAS
33
9-89

2

14-02-28

DAS
31
9-89

14-03-05

2

Work Order ID 113932

February-27-14 10:39:12 AM

113932

Page 2

Item ID: D350-578-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw - Run-On Landing Wearplate Compatible

Start Date: 2/27/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/28/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-015 Location: 0112

MAR 06 2014

DAS
6
9-89

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

14-03-4RM-03-6

Picklist Print

February-27-14 10:39:11 AM

Page 1

Work Order ID: 113932

113932

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw - Run-On Landing Wearplate Compatible

Start Date: 2/27/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2274		Manufactured	No				Each	499.0000	12	24			
D2274									**			DAS 33 9-89	
Radius Block													

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	12	
86855	12	
ST008	487	
109534	397	
110264	90	

D2529		Manufactured	No				Each	511.0000	12	24			
D2529									**			DAS 33 9-89	
Washer													

DAS
31
9-89

Location

Loc Qty

Loc Code

ST011	511	
109580	19	
110318	492	

D2432-3		Manufactured	No				Each	4.0000	7	4			
D2432-3									**			DAS 33 9-89	
206 (24") Bearpaw													

DAS
31
9-89

Location

Loc Qty

Loc Code

ST269	4	
112416	3	
88739	1	

3X 112416
1X 88739

Picklist Print

February-27-14 10:39:11 AM

Page 2

Work Order ID: 113932

113932

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw - Run-On Landing Wearplate Compatible

Start Date: 2/27/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

D4011-1 2

Manufactured No

Each

16.0000

D4011-1

Clamp, Short

DAS
31
9-89

Location

Loc Qty

Loc Code

ST450

16

106060

16

Each

18.0000

D4012-1 2

Manufactured No

D4012-1

Cushion

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

5

97172

5

ST450

13

102937

1

108830

12

Each

569.0000

AN4-20A 2

Purchased No

AN4-20A

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

ST357

258

124215

12

m126193

246

ST358

61

116419

61

ST516

250

m127290

250

**

DAS
33
9-89

**

DAS
33
9-89

**

DAS
33
9-89

February-27-14 10:39:12 AM

Shop Packet Print

Page 2

Picklist Print

February-27-14 10:39:12 AM

Page 3

Work Order ID: 113932

113932

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw - Run-On Landing Wearplate Compatible

Start Date: 2/27/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

2

Purchased

No

Each

5,234.000

****** 12 24

NAS1149D0463J

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST294

834

M127693

834

ST510a

4400

M127813

1400

M127904

3000

Each

6,119.000

****** 12 24

DAS
33
9-89

127693

MS21042L4

2

Purchased

No

Each

MS21042L4

Locknut

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6028

m127255

1028

m127813

2000

m128300

3000

ST518

11

m127376

11

DAS
33
9-89

127255

14-02-28

February-27-14 10:39:12 AM

Shop Packet Print

Page 3

5.0 PARTS LIST

DAS

31

989

14-03-05

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					2	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	12	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

• COPYRIGHT © 2002 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 13.06.21